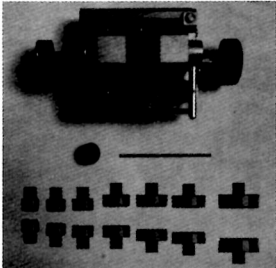
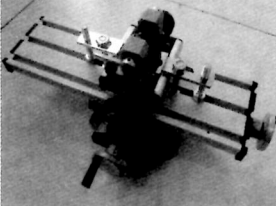


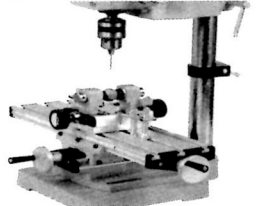

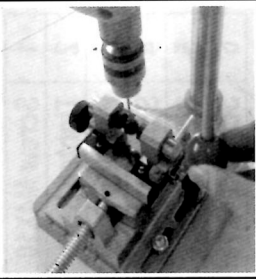
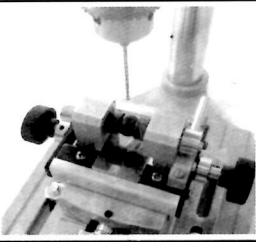
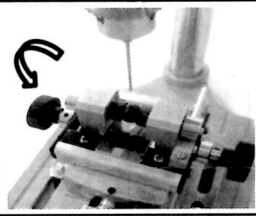
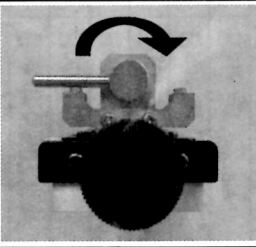
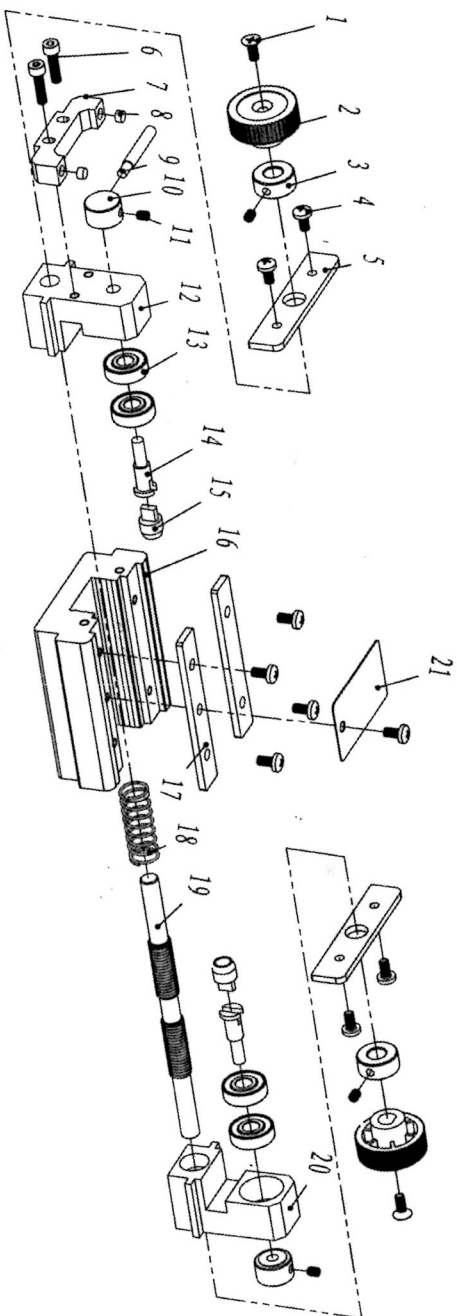


1	<p>Thanks for your choosing our products, and this tool would bring interests and happiness to you. Please read this manual instruction before using.</p> <p>Unpack the carton and verify parts listed below are included</p> <ol style="list-style-type: none"> 1、Tool Assy 1 set 2、Holder (8、10、12、15、18、20、25) 1 set; 3、Standard bead 1 pc, Standard bar 1 pc; 	
2	<p>【This tool is one clamp when drilling Buddha Bead, This tool need together with Vise, Compound Table and Bench Drill to drill holes bends】</p> <p>Our BG-6258 Vise and BG-6300 Compound table, and BG-5166 serials Bench Drill are recommended.</p>	
3	<p>Assembly 1, Mount the Beads Clamp on the Vise or Compound Table.</p>	
4	<p>Assembly 2, Mount above Clamp Assy. On the base of Bench Drill by bolts and nuts. And not tighten the bolts before adjust the position.</p>	
5	<p>Assembly 3, Adjust the X or Y shaft or adjust the position of Vise, let the Center of the drill bit right to the center of bead.</p>	
6	<p>Assembly 4, Mount the Standard Bar to the drill chuck, and Mount the right Bead holder to two shafts of the Clamp, and Clamp the Standard Bead.</p>	

7	<p>Assembly 5, Pull down the handle of Bench Drill, at the meantime adjust the position of the Clamp, let the Standard Bar just put into the hole of the Standard Bead. Then, tighten the bolts to confirm the position of the Clamp Assy.</p>	
8	<p>Assembly 6, After tighten the Clamp Assy, recheck the position again by press down the handle, and let the Standard Bar just cross in and out of the Standard Bead.</p>	
9	<p>Assembly 8, Rotate the Lever of holder to 180°, and check the position of bead again by press down the Standard Bar, and confirm the bar could cross down or up of Standard Bead smoothly.</p>	
10	<p>Operate 1, You should choose the holders with right size, and use relative right size drill bits, and tightly clamp the workpiece, then you can press down the handle of machine to drill the beads. If the drill bit could not drill through the bead, you could rotate bead 180° to drill.</p>	
11	<p>Operate 2, If you want to drill not round workpiece, the relative holder should be using to hold workpiece stable. You should supply this holder by your selves, and it is not recommended.</p>	
12	<p>Maintenance: Preventive maintenance performed by authorized personnels. Keep the Tools clean and lubricant. Always disconnect the machine from the power supply before cleaning or performing any maintenance.</p>	



1	Screw M4X10	7	Rotate Support	13	Bearing 607	19	Thread Bar
2	Tighten Knob	8	Magnetic	14	Holder Shaft	20	Right Arm
3	Position Bush	9	Rotate Lever	15	Holder	21	Protect Cover
4	Screw M4X8	10	Rotate Bush	16	Tool Body		
5	Side Cover	11	Screw M4X5	17	Groove Cover		
6	Screw M4X16	12	Left Arm	18	Spring		